

B. Pharma with More than 15 years of rich and diverse experience in pharmaceutical manufacturing in both generic and Innovator Company, ranging from granulation, compression, capsule filling, coating and packing to overall operational improvements. Key member of site technical committee of Ferring laboratories Pvt. Ltd. (Swiss MNC) Hyderabad. Successfully completed the approval of USFDA, MHRA, TGA and MCC.

Education

Rajiv Gandhi Proudyogiki Vishwavidyalaya

Bachelor of Pharmacy, CGPA: First Class

Bhopal

2009

Experience

Ferring Laboratories Pvt.Ltd.

Assistant Manager Manufacturing

Hyderabad

- Leading a manufacturing department as an Assistant Manager as well as all QMS related activities of department.
- Efficiently managed workforce planning and shift allocation to optimize productivity in accordance with daily production goals.
- Prepared monthly production plans and daily production reports to ensure alignment with organizational goals.
- Coordinated with QC, QA, and Store departments to ensure seamless production release, dispensing, and dispatch operations.
- Managed recipe preparation and updates for products across granulation, compression and coating equipment's, ensuring process consistency and quality improvement.
- Prepared comprehensive monthly training schedules and facilitated sessions to improve team performance and efficiency.
- Ensured the successful completion of qualification and validation tasks, contributing to the operational efficiency of the manufacturing department.
- Managed all manufacturing activities at FLPL, Hyderabad, while ensuring strict compliance with organizational and regulatory requirements.
- Oversaw change part management processes, maintaining inventory for all equipment and facilitating timely procurement of required parts.
- Responsible for review of qualification documents, protocols and executions of qualification activities.
- Ensured timely qualification, calibration, and preventive maintenance of process equipment to support seamless manufacturing workflows.
- Responsible for review of process validation and cleaning validation protocols, batch manufacturing record, master documents, validation plan pertaining to qualification and validation.
- Responsible for design, develop and implement process automation in production processes.
- Responsible for Computer System validation.
- Handling deviation, market complaint, OOS, OOT and customer query related to department.

Skills

- Efficient time management skills with control and co-ordination
- Strong communication skills
- Optimistic
- keen
- learner
- team spirit
- complete dedication for responsibilities

Machine Handling

- Granulation Equipment (GEA OPP, RMG, FBD, Multimill, Co mill, Sifter, Pre-Mixer and Indented Cylinder).
- Compression machine (Sejong, Cadmach, Fette, kilian, Legacy).
- Coating machine (ACG coater, Gansons, glatt).
- Capsule filling machine (AF-150T, AF-90T PAM, Imatic-150).
- Packing machine (Siebler hmie1 strip packing machine, MT-200 Tube packing, BQS & Cartonater)

- Handling of CAPA, Deviation, change control etc. in Trackwise software.
- Root cause analysis for deviation, market complaint, OOS, OOT using various tools (Brain storming, Pareto analysis, 5 whys, Ishikawa, FMEA etc.), Identification of CAPAs, implementation of CAPA and CAPA effectiveness check.
- Handling production workman to get the targeted daily manufacturing output of the product.
- Audit compliance response, compliance of online audits observations.
- To ensure that department is in line with safety, health and environment policy and ensure safe work environment.
- Played a key role in project organization by qualifying equipment, ensuring alignment with intended purposes, and evaluating various documents and SOPs meticulously.
- Prepared product and equipment gap assessments to facilitate seamless tech transfer and site transfer processes.
- Co-ordinate with corporate project management team & MSTG team and relevant stakeholders for smooth functioning of new product launching activities.
- Successfully managed the scheduling and execution of new product launches and exhibit batches, meeting project deadlines and quality standards.
- Managed documentation, exhibit batches, and scale-up activities, ensuring seamless processes for coating, granulation, and compression operations.

IPCA LAB.

Assistant Manager Production

ATHAL

Nov 2018 - May 2023

Aurobindo Pharma Ltd

Sr. Executive Production

Jadcharla

Jul 2016 - Nov 2018

Intas Pharmaceutical Ltd.

Sr. Officer Production

Matoda

Dec 2014 - Jul 2016

Famy Care Ltd.

Officer production

Sarigam

Sep 2012 - Dec 2014

Aristo Pharma Pvt. Ltd.

Chemist Production

Mandideep

Oct 2010 - Aug 2012

Medley Pharmaceutical Ltd.

Executive Trainee Production

Daman

Aug 2009 - Oct 2010

Projects

- Successfully completion of line leader project of compression area for reduction of change over time of Fette 3200i and 3090i compression machine from 16hrs to 12hrs.
- Key Member of E-BMR project of Process - XE in Intas matoda.
- Successfully completed the line leader project for reduction the compression cycle time of product metformin 500mg from 10hrs to 07 hrs.
- Successfully completed the line leader project for reduction the change over time of granulation area.

- Successfully completed a yield improvement project in the manufacturing area by minimizing the generation of various types of waste, enhancing efficiency and sustainability.

● Certifications

- Validation of Computerized Systems.
- Foundations of GMP : Validation.
- Data Integrity & Computer System Validation.
- Operation Excellence Foundations.
- Production Management Foundations.
- Quality Management for Operational Excellence.
- Lean Six Sigma Yellow Belt.